SIEMENS

Data sheet   **6ES7516-3FN00-0AB0**

Spare part SIMATIC S7-1500F, CPU 1516F-3 PN/DP, Central processing unit with work memory 1.5 MB for program and 5 MB for data, 1st interface, PROFINET IRT with 2-port switch, 2nd interface, ETHERNET, 3rd interface, PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516F-3 PN/DP
HW functional status	FS01
Firmware version	V1.8
Product function	
● Isochronous mode	Yes; With minimum OB 6x cycle of 375 µs
Engineering with	
● STEP 7 TIA Portal configurable/integrated from version	V13 SP1 Update 4
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
● Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.85 A
Inrush current, max.	2.4 A; Rated value
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
SIMATIC memory card required	Yes
Work memory	
● integrated (for program)	1.5 Mbyte
● integrated (for data)	5 Mbyte
Load memory	
● Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
● maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns

for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
● Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
● Size, max.	5 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
● Number range	0 ... 65 535
● Size, max.	512 kbyte
FC	
● Number range	0 ... 65 535
● Size, max.	512 kbyte
OB	
● Size, max.	512 kbyte
● Number of free cycle OBs	100
● Number of time alarm OBs	20
● Number of delay alarm OBs	20
● Number of cyclic interrupt OBs	20
● Number of process alarm OBs	50
● Number of DPV1 alarm OBs	3
● Number of isochronous mode OBs	2
● Number of technology synchronous alarm OBs	2
● Number of startup OBs	100
● Number of asynchronous error OBs	4
● Number of synchronous error OBs	2
● Number of diagnostic alarm OBs	1
Nesting depth	
● per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
● Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
● Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
● Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
● Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Flag	
● Size, max.	16 kbyte
● Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
● Retentivity adjustable	Yes
● Retentivity preset	No
Local data	
● per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	

● Inputs	32 kbyte; All inputs are in the process image
● Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
● Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	20
Number of DP masters	
● integrated	1
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
● integrated	1
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
● Modules per rack, max.	32; CPU + 31 modules
● Number of lines, max.	1
PtP CM	
● Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
● Type	Hardware clock
● Backup time	6 wk; At 40 °C ambient temperature, typically
● Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
● Number	16
Clock synchronization	
● supported	Yes
● to DP, master	Yes
● in AS, master	Yes
● in AS, slave	Yes
● on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
● RJ 45 (Ethernet)	Yes; X1
● Number of ports	2
● integrated switch	Yes
Protocols	
● PROFINET IO Controller	Yes
● PROFINET IO Device	Yes
● SIMATIC communication	Yes
● Open IE communication	Yes
● Web server	Yes
● Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— IRT	Yes
— PROFIenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices

— Number of connectable IO Devices, max.	256; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs ... 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFIenergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
2. Interface	
Interface types	
● RJ 45 (Ethernet)	Yes; X2
● Number of ports	1
● integrated switch	No
Protocols	
● PROFINET IO Controller	No
● PROFINET IO Device	No
● SIMATIC communication	Yes
● Open IE communication	Yes
● Web server	Yes
3. Interface	
Interface types	
● RS 485	Yes
● Number of ports	1
Protocols	
● PROFIBUS DP master	Yes
● PROFIBUS DP slave	No
● SIMATIC communication	Yes
PROFIBUS DP master	
● Number of connections, max.	48; for the integrated PROFIBUS DP interface
● Number of DP slaves, max.	125; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— Activation/deactivation of DP slaves	Yes
Interface types	

RJ 45 (Ethernet)	
● 100 Mbps	Yes
● Autonegotiation	Yes
● Autocrossing	Yes
● Industrial Ethernet status LED	Yes
RS 485	
● Transmission rate, max.	12 Mbit/s

Protocols

PROFIsafe	Yes
Number of connections	
● Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
● Number of connections reserved for ES/HMI/web	10
● Number of connections via integrated interfaces	128
● Number of S7 routing paths	16
Redundancy mode	
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— Switchover time on line break, typ.	200 ms
— Number of stations in the ring, max.	50
SIMATIC communication	
● S7 routing	Yes
● Data record routing	Yes
● S7 communication, as server	Yes
● S7 communication, as client	Yes
● User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
● TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
● ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
● UDP	Yes
— Data length, max.	1 472 byte
● DHCP	No
● SNMP	Yes
● DCP	Yes
● LLDP	Yes
Web server	
● HTTP	Yes; Standard and user-defined pages
● HTTPS	Yes; Standard and user-defined pages
Further protocols	
● MODBUS	Yes; MODBUS TCP

Isochronous mode

Equidistance	Yes

S7 message functions

Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	
● Number of program alarms	600
● Number of alarms for system diagnostics	200
● Number of alarms for motion technology objects	160

Test commissioning functions

Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Status/control	
● Status/control variable	Yes
● Variables	Inputs, outputs, memory bits, DB, times, counters
● Number of variables, max.	

— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
● Forcing, variables	Peripheral inputs/outputs
● Number of variables, max.	200
Diagnostic buffer	
● present	Yes
● Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
● Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
● RUN/STOP LED	Yes
● ERROR LED	Yes
● MAINT LED	Yes
● Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes
● Speed-controlled axis	
— Number of speed-controlled axes, max.	30; Requirement: There must be no other motion technology objects created
● Positioning axis	
— Number of positioning axes, max.	30; Requirement: There must be no other motion technology objects created
● Synchronized axes (relative gear synchronization)	
— Number of axes, max.	15; Requirement: There must be no other motion technology objects created
● External encoders	
— Number of external encoders, max.	30; Requirement: There must be no other motion technology objects created
Controller	
● PID_Compact	Yes; Universal PID controller with integrated optimization
● PID_3Step	Yes; PID controller with integrated optimization for valves
● PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
● High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
● horizontal installation, min.	0 °C
● horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
● vertical installation, min.	0 °C
● vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
● User program protection/password protection	Yes
● Copy protection	Yes
● Block protection	Yes
Access protection	
● Password for display	Yes
● Protection level: Write protection	Yes
● Protection level: Read/write protection	Yes
● Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
● lower limit	adjustable minimum cycle time
● upper limit	adjustable maximum cycle time

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Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	845 g

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